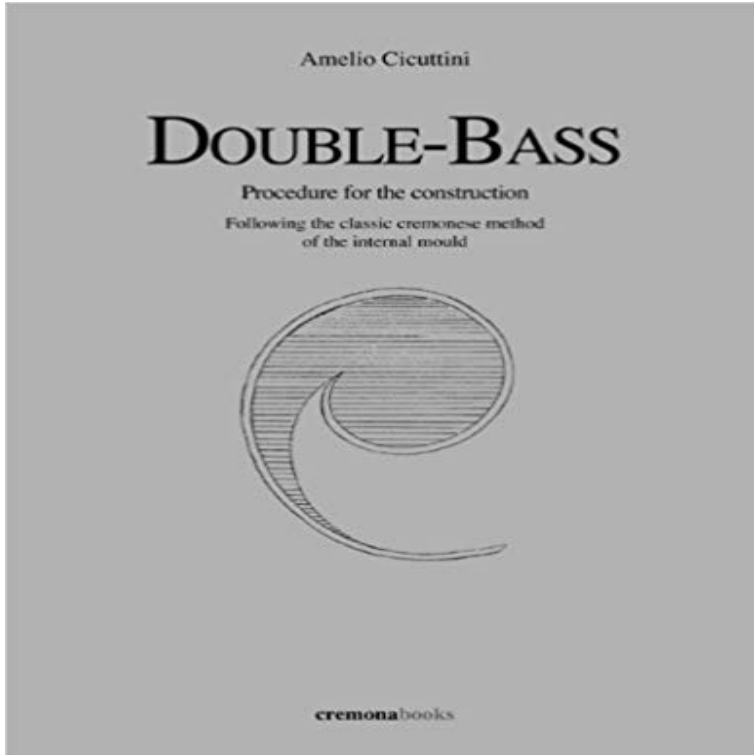


## Double-bass.Procedure for the construction following the classic cremonese method of the internal mould.



Amelio Cicuttini born in Friuli (Italy) in 1922, graduated in chemical engineering at the University of Padua, had a long international career joint with a parallel interest for the restoration of ancient furniture and classical paintings. After retirement, pushed by the musicality of the family, the presence of the string instruments, the beauty of their wood, their superb architecture and the mystery of the production of their sound, he decided to go to Cremona and learn the violin making procedure sub disciplina of the great master Francesco Bissolotti, dedicated to the classical method of the internal mould. Guide and source of inspiration for the author have been the classic publications edited by Hill of London, the celebrated Simone Fernando Sacconi, Weissar and Shipman, present publications and an intensive activity with his master in Cremona. Complementary to the construction of the instruments the author has elaborated this methodology and shop procedures for the construction of the Violin, Viola, Cello and Bass, indispensable guide for a correct sequence of work and assurance of the right data for each model specifically programmed. INDEX Tables Mould Chapters of text: 1 - preparation of the mould and block 2 - ribs 3 - linings 4 - back 5 - front 6 - F holes 7 - bassbar 8 - assembling the back to the ribs rib and block preparation gluing the back 9 - taking off the mould (and finish ribs structure) 10 - gluing the front 11 - outline 12 - purfling 13 - fluting 14 - saddle 15 - neck 16 - fingerboard nut and neck (shaping and gluing) 17 - end button 18 - neck fitting 19 - bottom and neckfoot 20 - preparation before varnishing 21 - varnish 22 - pegs 23 - finition of the neck 24 - finition of the saddle 25 - Bridge 26 - sound post 27 - colouring of the F-holes edges and the pegbox 28 - setup the bass with bridge tailpiece and strings APPENDIX

KOSOVA IME Refugjatja kosovare u dëbua me dhunë nga Gjermania për në Beograd tentimi i vrasjes se putinit Rrëfimi për tentimvrasjen e Vladimir Putin merr permasa dhe vemendje globale Pa i dënuar hajnat e mëdhenj s'ka liberlaizim Kësaj shënje të horoskopit do ti buzëqeshë fati këtë muaj Protestuesit serbë futen dhunshëm në ndërtesën ku janë artistët e gazetarët shqiptarë Ja çfarë armatimi i dhuroi Amerika, ushtrisë së Serbisë LAJME Refugjatja kosovare u dëbua me dhunë nga Gjermania për në Beograd Një grua 67 vjeçare nga Kosova është dëbuar në mënyrë mizore nga kampi i refugjatëve ku është duke qëndruar në Gjermani, thuhet ne nje... LAJME Rrëfimi për tentimvrasjen e Vladimir Putin merr permasa dhe vemendje globale tentimi i vrasjes se putinit LAJME Pa i dënuar hajnat e mëdhenj s'ka liberlaizim LAJME Protestuesit serbë futen dhunshëm në ndërtesën ku janë artistët e gazetarët shqiptarë LAJME Ja çfarë armatimi i dhuroi Amerika, ushtrisë së Serbisë MË TË LEXUARAT LAJME Refugjatja kosovare u dëbua me dhunë nga Gjermania për në Beograd 03/06/2017 tentimi i vrasjes se putinit LAJME Rrëfimi për tentimvrasjen e Vladimir Putin merr permasa dhe vemendje globale 03/06/2017 LAJME Pa i dënuar hajnat e mëdhenj s'ka liberlaizim 03/06/2017 FUN Kësaj shënje të horoskopit do ti buzëqeshë fati këtë muaj 02/06/2017 LAJME Protestuesit serbë futen dhunshëm në ndërtesën ku janë artistët e gazetarët shqiptarë 02/06/2017 LAJME Ja çfarë armatimi i dhuroi Amerika, ushtrisë së Serbisë 02/06/2017 LAJME Mustafa: Kur të duam fitojmë 02/06/2017 ka me ju marre malli me u smu LAJME Konjufca për shendetësinë: Ka me ju marrë malli me u smu (video) 02/06/2017 LAJME Qyteti ku Kadri Veseli pësoi fiasko, salla thatë 02/06/2017

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